



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

STOLE
D350-616-013
Job Sheet 169433



Part No: D350-616-013

Job Qty: 1 ea

Part Name: Deck Plate & Tie Down



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: EC Aviation (CECAV01)

Hangar 7, Douglas Road, Cape Town International Airport Cape Town, , 7525 South Africa ph:27829080001

Note: DWG REV H IPP A 07.05.22 coss issue EC IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:C 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:D 16.04.19 NOW @ CHG004 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/15/17	0.00	0.00	Start Up Stores/Pkg-2		<i>AT</i>
110	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging1-3		<i>AT</i>
120	QC	1 pcs		12/15/17	0.00	0.00	QC4		<i>7.10</i>
125	DC	1 pcs		12/15/17	0.00	0.00	DC		<i>7.10</i>
130	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3-1		<i>7.10</i>
140	QC21-FG	1 Ea		12/15/17	0.00	0.00	QC21		<i>DAS</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2360 <i>F162631</i>	1 ✓	1	0	0
	D3179-041 <i>5025823</i>	1 ✓	3	0	0
130-Packaging	D350-616-015 <i>5025827</i>	1 ✓	2	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/17 1:51 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____	 S025828 Deck Plate & Tie Down						
Descrip 	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com						
	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval						
PART NO: D350-616-013 Revision: Operation: Start up Operation Change No:		Mfg Date: 12/20/17 Job No: 169433					
Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-v ☐ Operato ☐ Offset/S ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-v ☐ Operato ☐ Offset/S ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>		Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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OTHER : _____		ss/Surge ☐ gram ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					

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Description: DECK PLATE & TIE DOWN